

## Service Bulletin

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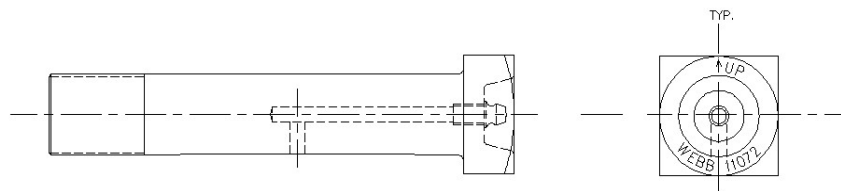
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### Subject: Installation Requirements for 11072-0 Carrier Pedestal Bolt

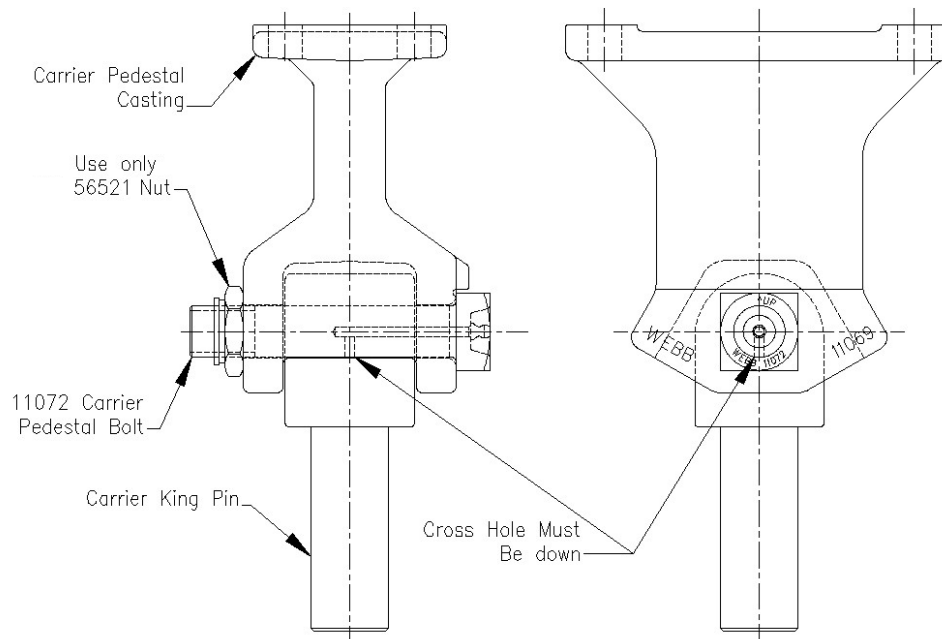
#11072-0 Carrier Pedestal Bolts provide the vertical pivoting between the inverted king pin and the pedestal assembly on inverted Power & Free carriers.

#### Installation Requirements:

- Pre-lubricate the grease fitting, grease channel holes, and the 1" hole in the mating carrier king pin with a NLGI #2 EP grease.
- The threads of the bolt have a pre-applied epoxy adhesive. Bolts that were purchased and stored for over two years may have exceeded the shelf life of the epoxy. In this event, the epoxy should be removed with a wire brush and a thread locking adhesive (such as Loctite® #272 Threadlocker High Temp./High, or equal) be applied in place or the original epoxy.
- Assemble the bolt with the cross drilled grease hole orientated down as shown.



- Use only with DAC part number 56521-0 nut.
- **Installation torque is 150 ft-lbs minimum to 200 ft-lbs maximum.** Warning: Excessive installation torque can cause failure of the pin or pedestal assembly under some service conditions.
- Check for free pivoting of the connection after tightening.



For questions regarding this service bulletin, call Daifuku America Corporation (DAC) Product Sales at (248) 553-1232 or email us at [dacproductsales@daifukuamerica.com](mailto:dacproductsales@daifukuamerica.com).