

Service Bulletin

Bulletin #: SB- 450-001 Rev: 02

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JERVIS B. WEBB COMPANY
WORLDWIDE MATERIAL HANDLING SOLUTIONS



Subject: Installation Requirements for P11072 Carrier Pedestal Bolt

#P11072 Carrier Pedestal Bolts provide the vertical pivoting between the inverted king pin and the pedestal assembly on inverted Power & Free carriers.

Installation Requirements:

- Pre-lubricate the grease fitting, grease channel holes, and the 1" hole in the mating carrier king pin with a NLGI #2 EP grease.
- The threads of the bolt have a pre-applied epoxy adhesive. Bolts that were purchased and stored for over two years may have exceeded the shelf life of the epoxy. In this event, the epoxy should be removed with a wire brush and a thread locking adhesive (such as Loctite® #272 Threadlocker High Temp./High, or equal) be applied in place or the original epoxy.
- Assemble the bolt with the cross drilled grease hole orientated horizontally as shown.
- Use only with Webb part number P56521 nut.
- **Installation torque is 150 ft-lbs minimum to 200 ft-lbs maximum. Warning: Excessive installation torque can cause failure of the pin or pedestal assembly under some service conditions.**
- Check for free pivoting of the connection after tightening.

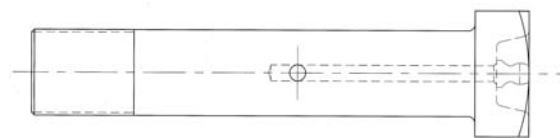
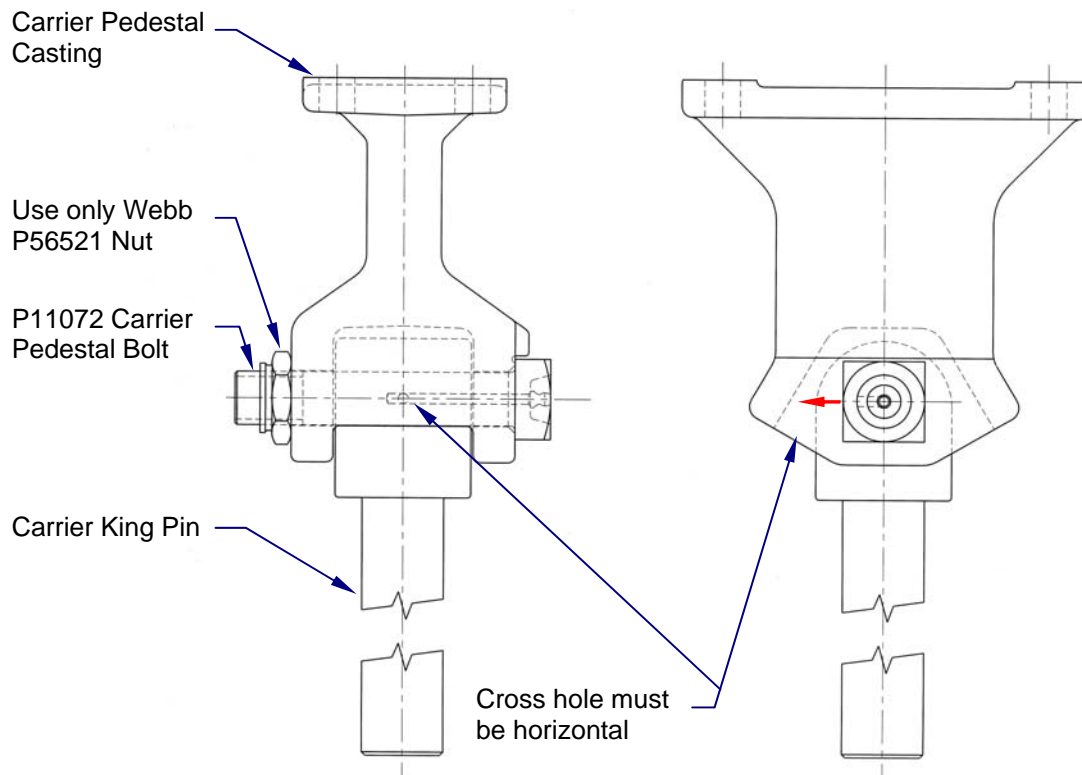


Figure 1: P11072 Carrier Pedestal Bolt



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