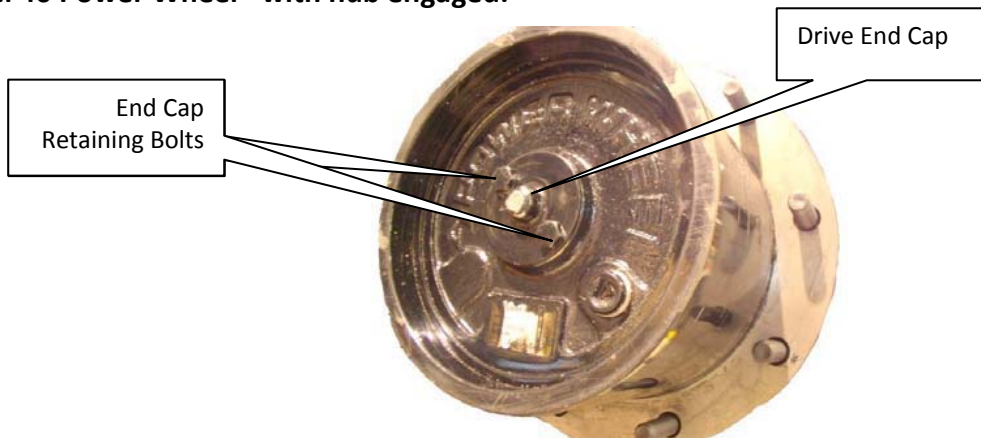


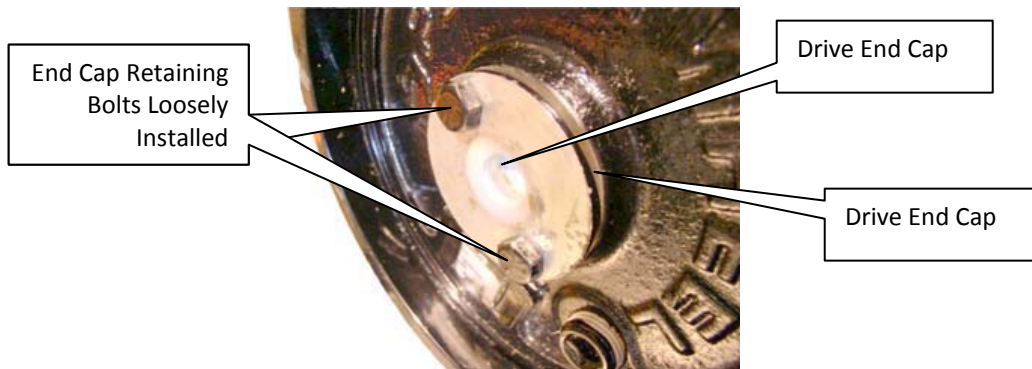
SUBJECT: DISENGAGEMENT OF AUBURN GEAR MODEL 40 POWER WHEEL® USED IN THE JB WEBB C1084576 DRIVE UNIT

To allow the drive wheel to freely rotate for towing or drive maintenance perform the following: Remove the 2 bolts holding the end cap in place (see illustration below) Reverse end cap so the “bump” is facing in towards the drive gearbox Reinstall the 2 bolts “loosely” to maintain approximately 1/8” between the cap flange and the drive gearbox (see illustration below)

Model 40 Power Wheel® with hub engaged:



Model 40 Power Wheel® with drive disengaged:



Installing the end cap tightly to the face of the gear case may cause binding between the reversed cap “bump” and the gear release plunger.