

SUBJECT: Curtis Albright HV500 Contactor (PN 2051550) – Torque Specs

Please be advised that there is a required torque value for the two power connections atop of the contactor. Over torquing may cause external damage to the threads and internal damage to the bond between the stud and the contactor body. It is extremely important for anyone replacing these contactors to follow this torque spec. The required torque value is between 75–80-inch lbs. It is also required to use the hardware (lock washer and hex nut) that comes with the contactor.



For questions or concerns regarding this service bulletin, call Daifuku Customer Service at 1-877-529-3221 or email at support1@daifukuna.com. Page 1 of 1

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