



AGV Assembly Line Systems



DAIFUKU



DAIFUKU

The World's Largest Material Handling Company

OUR LEGACY

The SmartCart® Automatic Guided Vehicle (AGV) is a flexible and cost-effective assembly line solution from Daifuku Airport America, formerly Jervis B. Webb Company, a subsidiary of Daifuku North America. With a rich history in assembly, we are the best choice for your organization.

Assembly lines are our legacy. In 1920, Jervis B. Webb engineered, manufactured and commissioned the first automotive assembly line with Henry Ford. Since then, we have been continuously seeking innovative solutions for assembly production. We have successfully implemented material handling solutions with over a century of experience, providing robust and reliable AGVs since 1961.

As the inventors of the SmartCart Automated Guided Vehicle, we have proven successful solutions with over 5,000 assembly AGVs used for various applications.



BENEFITS TO AN AGV ASSEMBLY LINE

- Faster ROI than other automated assembly lines
- Ability to solve ergonomic issues of assembly
- Integrates easily with MES Systems
- Meets International ANSI safety standards
- Assembly lines adopt to any available floor space
- No permanent barriers or obstacles
- Meets requirements of Lean Manufacturing
- Works well with robotic automation
- Encourages "Just in Time" parts delivery
- Easily scalable by adding or subtracting vehicles
- Long life span with minimal maintenance
- Promotes green energy technology
- Proven technology of over 50 years
- Low total cost of ownership for users
- Customers can change and modify themselves without assistance
- Proven to be safe, reliable and predictable over and over again
- Assembly Line can change products with new tooling
- Accepts lift deck, turntables and slew bearings
- Can be used to run product tests
- Maximizes production floor space



PICK YOUR ASSEMBLY LINE STYLE

We can accommodate any style of assembly to fit your specific needs. Choose a solution that works best for you.

Index and Dwell (I&D): if your desire is to give line operators a stationary work environment, vehicles can stop in the middle of a station, allow work to be done, and then index to the next station. Speeds can be set between 1.5 and 48.8 metres per minute, truly allowing to you choose the best option for your needs.

Continuous Moving Line (CML): if you are looking for more of a traditional assembly line, you may simulate this by setting vehicle speed to as slow as 0.5 metres per minute up to 6.1 metres per minute.

Creep and Dwell: when CML is desirable but the speed is less than that of minimum CML speed, the system can be set up to Index and Dwell, using a CML speed for the index space. This can provide a virtual line rate of metres per minute.

PICK YOUR INTEGRATION METHOD

SAM to PLC Host Interface - Simplistic interface giving the PLC the ability to:

- Release vehicles from stations
- Set destination and route of vehicles
- Hold system
- Control the vehicle sleep schedule

Assembly Manager Software on SAM:

- Ability to switch between I&D or CML
- Unit serial number tracking
- Test work cells
- Repair areas
- Shift schedules and break management
- Vehicle sleep schedule
- Live assembly PLC interface
- Assembly reports

Index & Dwell or Creep & Dwell

- Takt time management
- Asynchronous advance
- Synchronous advance
- Work cell group
- Early release

Continuous Moving Line

- Takt Time Management via:
 - Work cell length
 - Catch up speeds
- With laser bumper
- With laser and patented virtual bumper

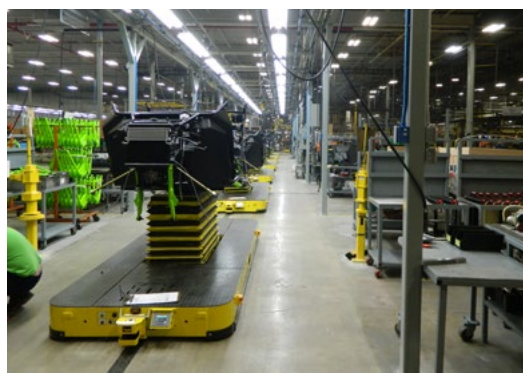
OVER 60 YEARS OF AGV EXPERIENCE

The ideal assembly line is meant to be flexible with the ability to expand or contract to suit the frequently changing work and product requirements. SmartCart® AGVs provide this flexibility in a constantly changing environment.

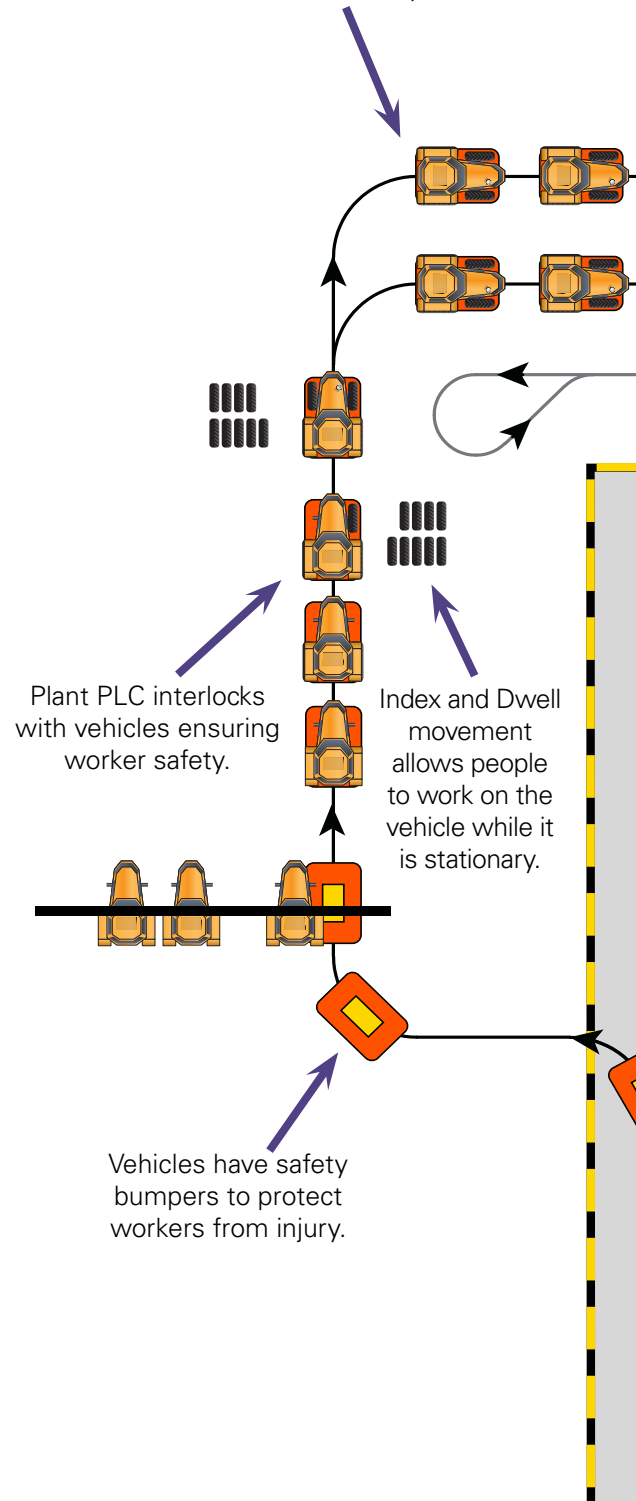
The SmartCart AGV is the most versatile, flexible and expandable assembly system available. The AGV system is easily reduced, reconfigured, relocated and expanded with little or no production downtime. There are no building modifications required with SmartCart AGVs, allowing the changes to happen quickly and efficiently so you can get your products moving again.

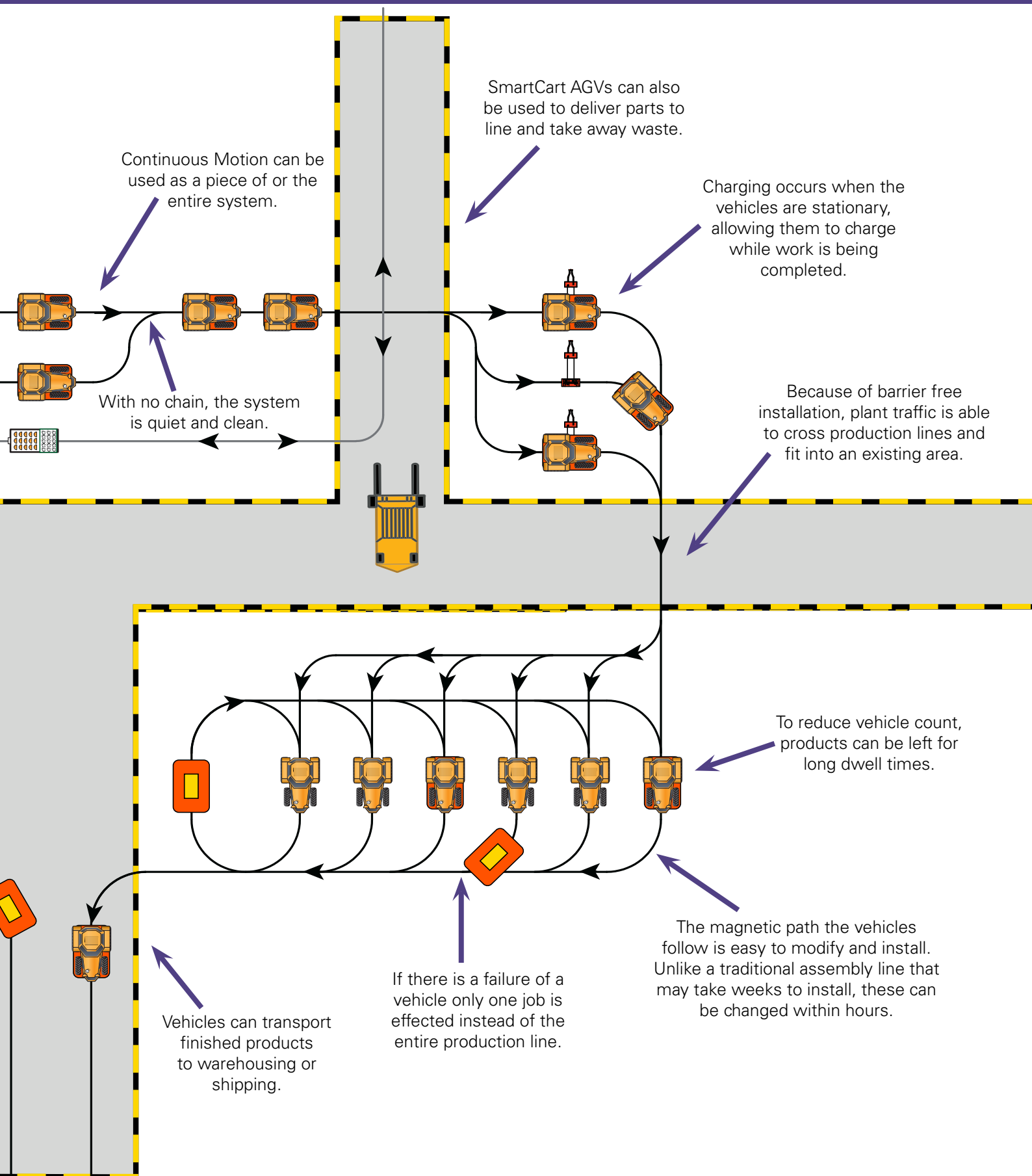
This cost-effective assembly solution has been implemented across various industries proving success for our customers. No matter what product you are creating, we have the ability to customize an assembly solution that works for you.

Since the invention of the SmartCart automated guided vehicle, we have installed over 14,000 AGVs in various industries. From automotive, to recreational vehicles, appliances, and small items, we have a solution for it all. Take a closer look at some of the key benefits to creating an AGV assembly line.



Patented “virtual bumpers” allow for a defined amount of space needed around the vehicle to ensure production is not hindered when vehicles stop for safety or work delays.





STANDARD FEATURES



Load Capacity (Alt Capacity)	885 kg	340 kg	1134 kg (1814 kg)
Smallest Width	864 mm	711 mm	914 mm (1067 mm)
Smallest Length	1270 mm	1930 mm	2184 mm (2667 mm)
Height (Without LHF)	•	•	•
Lowest Flat Deck Height	406 mm	152 mm	152 mm
Lowest Top of Lift Height	508 mm	279 mm	279 mm
90 degree Turn Radius	610 mm	610 mm	610 mm (1219 mm)
180 degree Turn Radius	762 mm	762 mm	762 mm (1524 mm)
Min / Max speed,	2.1 - 48.8 MPM	2.1 - 48.8 MPM	0.5 - 48.8 MPM
I = Index, CML = Continuous	I	I	I, CML
Charging (Max.)	80 amp	80 amp	140 amp

Optional features available across the assembly vehicle product line include: HMI Panel Display • Radio •

SAM

System Automation Manager

A Robust, Easily-configured Control System for Automatic Guided Vehicles (AGVs)





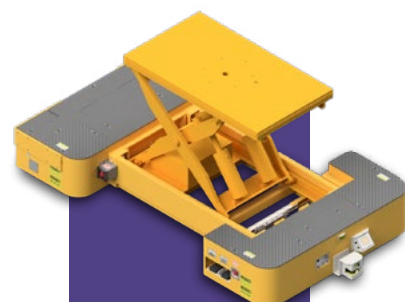
250A



M300TT



500A



1000A

1134 kg

2041 kg

2268 kg

4536 kg (9979 kg)

1524 mm

1372 mm

1524 mm

1715 mm

2032 mm

1829 mm

1168 mm

1651 mm

264 mm



236 mm

406 mm

279 mm

508 mm

279 mm

406 mm

279 mm

584 mm

279 mm

406 mm

1524 mm

813 mm

1524 mm

1829 mm

1524 mm

813 mm

1524 mm

2438 mm

0.5 - 36.6 MPM

0.5 - 48.8 MPM

0.6 - 36.6 MPM

0.6 - 36.6 MPM

I, CML

I, CML

I, CML

I, CML

140 amp

140 amp

140 amp

180 amp

Lift Control Foot Pedals • Lift Decks • Sleep/Auto Wake • Wheel Brushes • External Manual Brake Release

Benefits of SAM Include:

Graphical User Interface (GUI)

All vehicles displayed on one screen allowing users to visually see when vehicles need attention.

Comprehensive Reports

Reports include historical data, vehicle status, alarms, activity logging, faults and customized production.

Centralized Vehicle Management

SAM talks to each vehicle every second via wireless Ethernet (Wi-Fi). Communication to the host (PLC or MES) system is constantly maintained via a hardwire connection. Functions available include:

Traffic Management

SAM monitors the location and destination of all vehicles.

Dynamic Routing

SAM considers vehicle congestion and faulted vehicles when determining a vehicle's route.

Assembly Management

SAM offers an assembly manager that includes two configurations - index & dwell, and continuous moving line. Each option uses Takt timers and an interface with workcell PLCs to coordinate releasing of vehicles.

Easy Integration

SAM software is designed for use in integrated systems. The Kepware® OPC PLC interface can be integrated with any OPC platform. SAM software keeps track of all requests, executes them and reports status through the process until completion.



Daifuku's Smart Handling Education group offers AGV Training Classes to enhance your knowledge of the features and control systems of the Automatic Guided Vehicle (AGV) product line. These classes are ideal for technicians, maintenance workers, and engineers to give an in-depth understanding of how to care for AGV systems.

Sessions run 2-5 days and consist of some classroom time but mostly hands-on learning. This empowers our students with the knowledge and understanding on how to maintain and properly troubleshoot their investment. We offer modules that cover mechanical, electrical, software, safety, programming, and maintenance curriculum. Training classes are held at our Innovation Center in Novi, Michigan, or the customer's site.



TO SCHEDULE CLASSES

Contact Customer Service for more information or to schedule a class.

Phone: 1-877-529-3221 • Email: training@daifukuna.com

Established in 1919, Daifuku Airport America, formerly Jervis B. Webb Company, specializes in the design, engineering, installation and support of innovative material handling systems used in the automotive, airport, beverage, warehousing, and manufacturing industries. As a subsidiary of Daifuku, we form one of the largest material handling companies in the world, providing the widest range of solutions in the industry for companies around the globe.

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